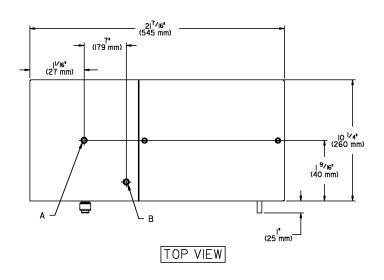
# **Installation Instructions**

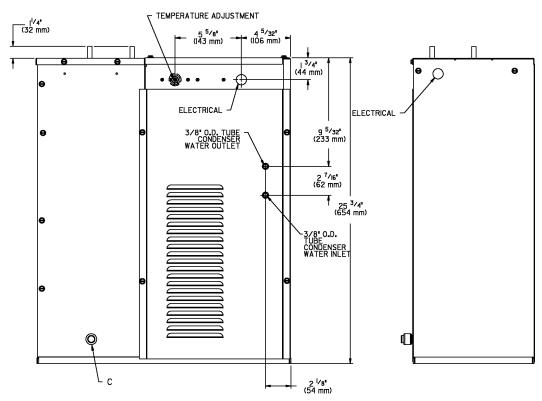
# ERW20-1B/2B Refrigeration Packages



**NOTE:** It is important to insure proper ventilation. Allow a minimum clearance of 12 inches (305 mm) in front and 3 inches (76mm) in the rear of the unit. If unit is to be installed in an enclosure, allow the following clearances around unit - 1 inch (25mm) each side, 3 inches (76mm) in the rear, 3 inches (76mm) inches above wall.

This chiller has been designed for use with potable water and includes an o-ring seal on the drain plug. The fitting should be replaced if the unit is to be used with more aggressive fluids.

For use with photo processing applications, adjust cold control to warmer settings.



#### **LEGEND**

A = 3/8" O.D. TUBE WATER OUT

B = 3/8" O.D. TUBE WATER INLET

C = 3/8" O.D. TUBE TANK DRAIN

ITEMIZED PARTS LIST			
ITEM NO.	PART NO.	DESCRIPTION	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19*	100806740570 19037000 23088C 23100C 23101C 23101C 23104C 26708C 26707C 26708C 26709C 27597C 28108C 30235C 30768C 35880C 35882C 35885C 359977C 35986C	Grommet Clip Bracket Conduit Panel Insulation Box (Rear) Panel End Box Insulation (Front) Terminal Box Grille Cover Terminal Box Rear Panel Cover Insulation Box Base Ass'y Terminal Cover Solenoid Valve Overload Cold Control Cold Control Freeze Protect Capacitor Compressor Service Pak	
20 21 22 23 24	30233C 30234C 66226C 66563C 70772C	Overload Spring Clip Compressor Condenser Evaporator Drain Plug	

#### ERW20-2B - 220/240V, 50 HZ

	ITEM NO.	PART NO.	DESCRIPTION
1	13	30560C	Terminal Cover
	14	30781C	Solenoid Valve
	15	35997C	Overload
	18	36000C	Capacitor (run)
	18A	36003C	Capacitor (start)
	19*	36002C	Compressor Serv Pak
	20	35998C	Overload Spring
	-	36001C	Relay
	-	35999C	Gasket

\*INCLUDES RELAY & OVERLOAD. IF UNDER WARRANTY, REPLACE WITH SAME COMPRESSOR USED IN ORIGINAL ASSEMBLY.

NOTE: All correspondence pertaining to any of the above water cooler or orders for repair parts MUST include model number and serial number of cooler, name and part number of replacement part.

# **INSTALLATION**

- Potable water inlet and outlet are 3/8" (9 mm) O.D. tube located on top of unit. Water cooled condenser inlet and outlet are 3/8" (9 mm) O.D. tube located on right front of unit. Installer to provide air gap at condenser water outlet to comply with local plumbing specifications. Contractor to supply connections as required.
- Connecting lines to be of copper, thoroughly flushed to remove all foreign matter before being connected to cooler. If flushing does not remove all particles, a water strainer should be installed in supply line.
- 3. Connect cooler to building supply line with a shut-off valve and install a union connection between the valve and cooler.
- 4. Electrical: Make sure power supply is identical in voltage, cycle, and phase to that specified on cooler serial plate. Never wire compressor directly to the power supply

# START-UP

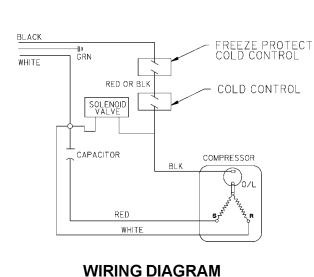
- 1. Open supply line valve.
- 2. Purge air from all water lines by operating bubbler valve of fountain.
- 3. Connect to electrical power.

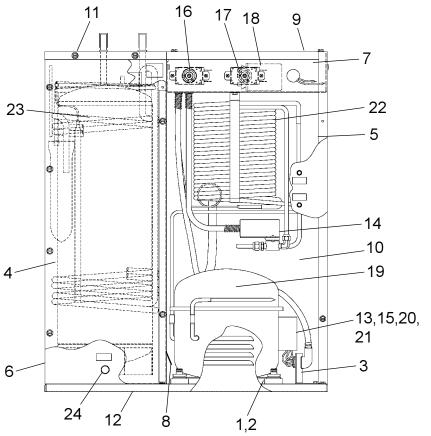
### **TROUBLE SHOOTING & MAINTENANCE**

**Temperature Control:** Factory set for 50° F water (+/- 5°) under normal conditions. For colder water, adjust screw on item no. 16 CW.

**Ventilation:** Cabinet louvers should be periodically cleaned with brush, air hose or vacuum cleaner. Excess dirt or poor ventilation can cause no cold water and compressor cycling on the compressor overload protector

Lubrication: Motors are lifetime lubricated.





ELKAY MANUFACTURING COMPANY • 2222 CAMDEN COURT • OAK BROOK, IL 60523 • 630.574.8484 FOR PARTS, CONTACT YOUR LOCAL DISTRIBUTOR OR CALL 1.800.323.0620